

Influence of gamma irradiation on the expansion of concrete with different aggregates

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V4-Korea RADCON Online Workshop, 2-3 September, 2021

Motivation and objective of investigation

Due to gamma irradiation the mechanical properties of concrete are changed provided that the gamma dose is above certain threshold level:

- reduction of strength, elastic modulus the dose > ca. 200 MGy,
- volumetric changes (shrinkage) due to drying of cement paste, related to water radiolysis and gamma heating.

Volume changes of concrete may also occur as a result of "internal swelling reactions" in wet concrete; high moisture saturation of the pore system favors the occurrence of expansive reactions, such as alkali-aggregate reaction, delayed ettringite formation.

Objective of investigation: to reveal the influence of gamma irradiation on the volume stability of wet concrete at conditions favoring the detrimental internal swelling reactions.

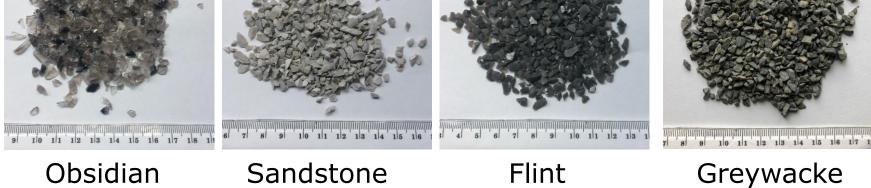


Experiments: main constituents of concrete

• Cement CEM I 52.5 R

- fineness: 525 m²/kg (PN-EN 196-6)
 - soundness: < 1 mm (Le Chatelier method)
 - chemical composition determined using XRF method

Rock aggregates prone to alkali-silica reaction



Constituent	Quantity [%]
SiO ₂	19,42
Al ₂ O ₃	5,45
Fe ₂ O ₃	2,94
CaO	64,10
MgO	1,75
SO ₃	3,50
Na ₂ O	0,24
K ₂ O	0,97
Na ₂ O _{eq}	0,88

Aggregate	Bulk density [g/cm³]
Greywacke	2,60
Obsidian	2,38
Flint	2,74
Sandstone	2,60



Experiments: mortar specimens

Mortar composition:

- water-cement ratio 0.47
- content of cement: 600 kg/m³
- volume of aggregate: 52.4%
- aggregate gradation: 0-4 mm
- Number of specimens: 46 (10 or 13 of each mortar)
- Size of specimens: 25x25x140 mm



Specimens after demoulding



Experiments: exposure conditions

- **Storage:** specimens immersed in 1 M NaOH solution
- Exposure condidions:
- 38, 60 and 80°C (IPPT PAN laboratory)
- gamma irradiation, total dose: 10.9±0.6 MGy (JIPNR Sosny)
- Exposure time: approx. 3 months



⁶⁰Co Irradiation chamber UGU-420 of the Joint Institute for Power and Nuclear Research – Sosny, Belarus



Stainless steel container for specimens

Experiments: test methods

Characterization of constituent materials:

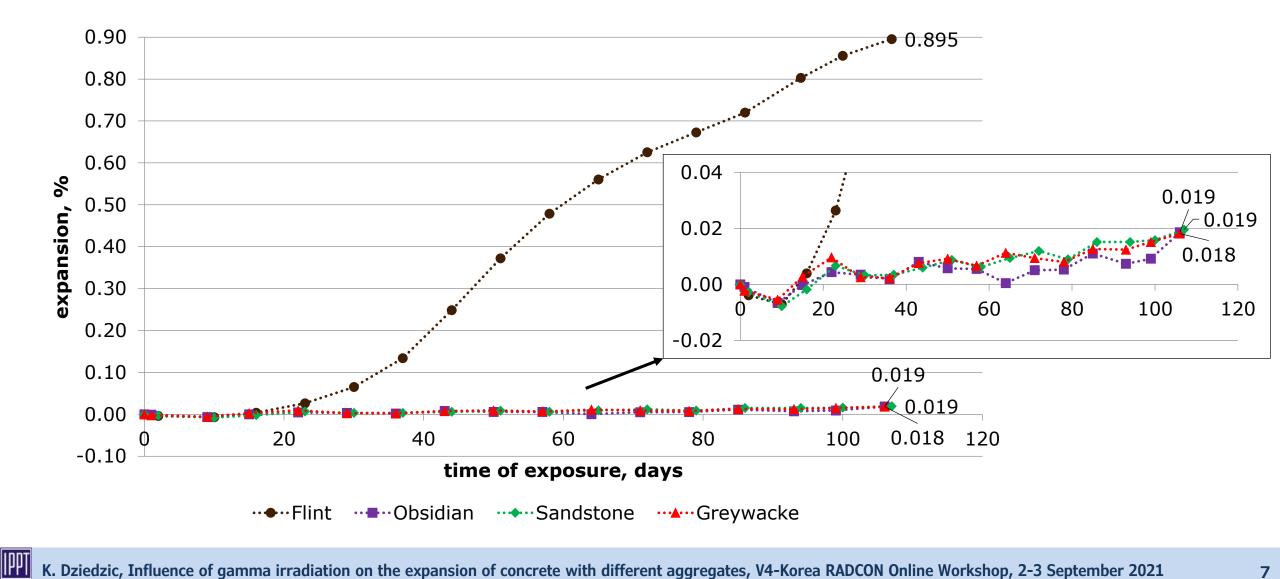
- Petrographical examination on thin sections
- Chemical composition (XRF method)
- Phase composition (XRD method)
- Physical and microstructural tests on irradiated and reference specimens:
 - Linear expansion vs. time of exposure
 - Flexural and compressive strength
 - Coefficient of thermal expansion
 - Porosity size distribution (MIP)
 - Identification of reaction products (SEM/EDS)





Linear expansion due to gamma irradiation

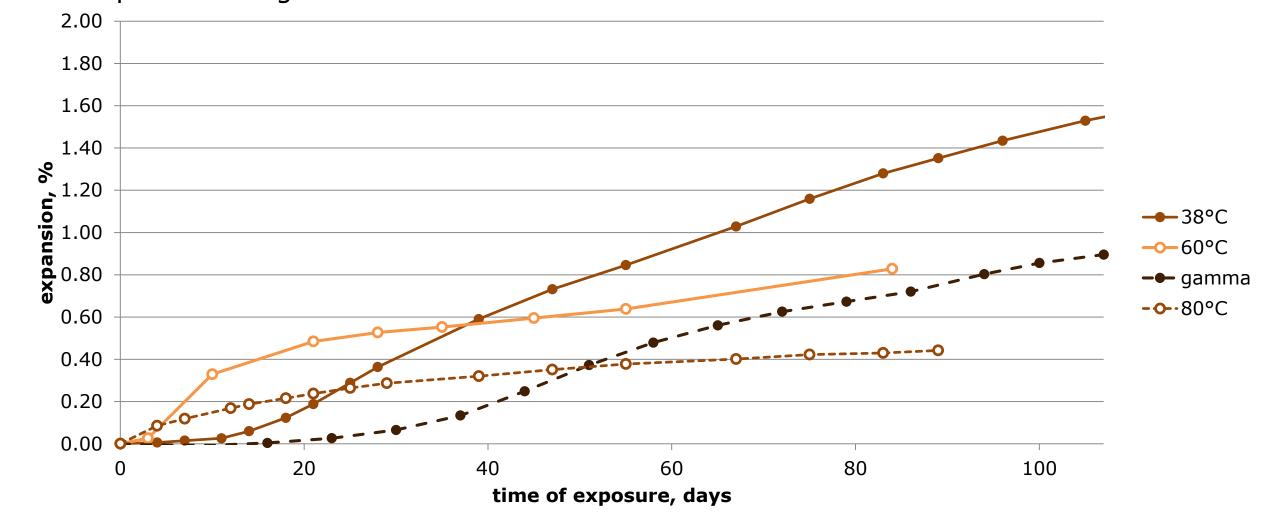
Expansion - time curves for mortars with 4 different aggregates



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Linear expansion in time

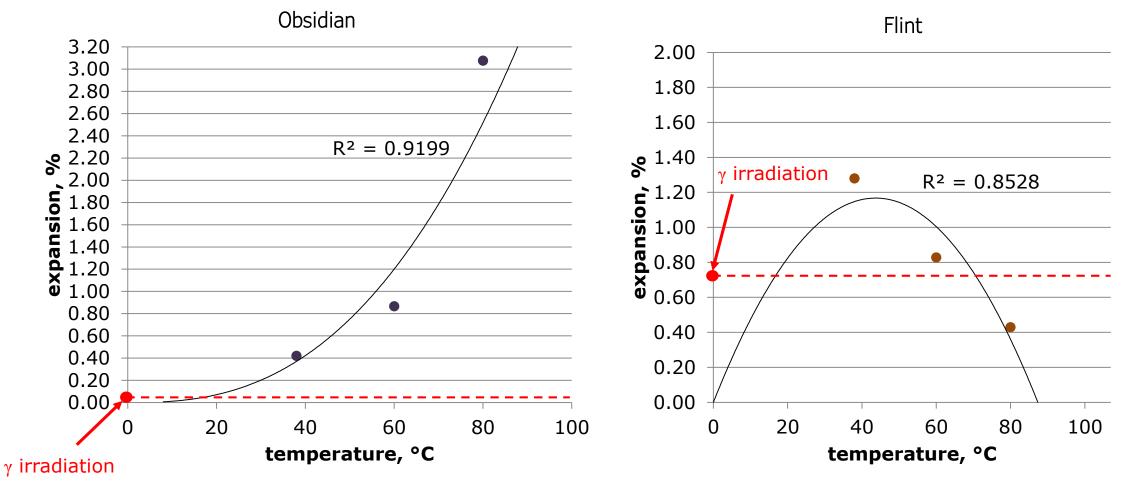
Flint aggregate: mortar bars exposed to 1 M solution of NaOH and elevated temperature or gamma irradiation



IPPT PAN

Linear expansion – temperature/gamma irradiation

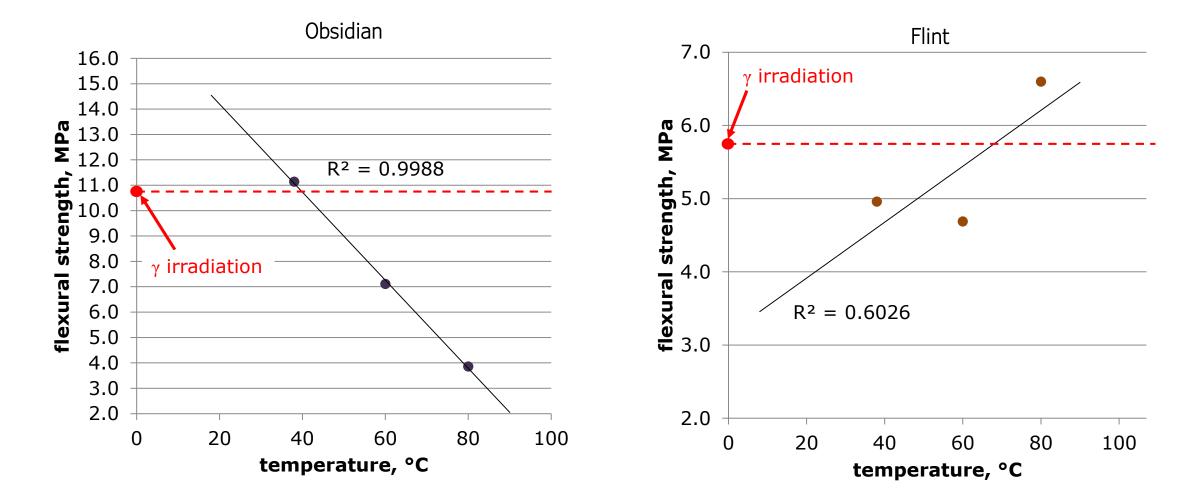
Relationship between expansion of mortar bars exposed to 1 M solution of NaOH and exposure temperature



IPP PAN

Flexural strength – effect of elevated temperature or gamma irradiation

Mortar bars exposed to 1 M solution of NaOH and elevated temperature /gamma

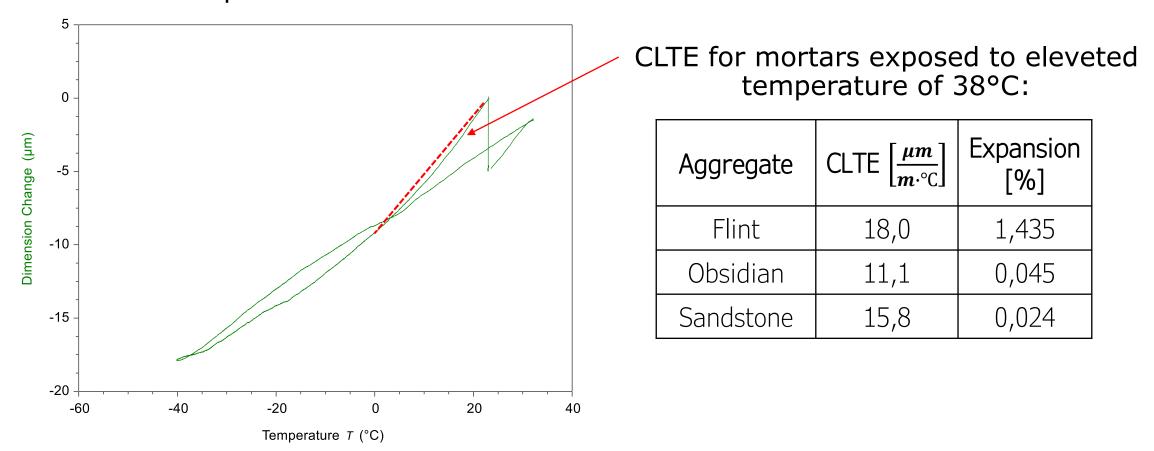




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Coefficient of linear thermal expansion

Dimension change – temperature curve: mortar with flint exposed to eleveted temperature of 38°C





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Final remarks

- Significant linear expansion of mortar bars due to gamma irradiation was observed only for flint aggregates (up to 0.9% at absorbed gamma dose 10.9 MGy).
- The shape of expansion time curve was similar to these obtained at elevated temperature of 38°C.
- In spite of identified suscessibility of obsydiane, greywacke and sandstone aggregate to expansive alkali-silica reaction, the expansion due to gamma irradiation was not observed.
- Effects of elevated temperature on the linear expansion of mortar specimens were dependent on the mineral composition of rock aggregate.
- No significant change of flexural or compressive strength due to gamma irradiation was observed.
- Coefficient of thermal expansion was related to the mineral composition of rock aggregate and effects of the gamma irradiation/temperature exposure are under investigation.

THANK YOU FOR ATTENTION!

The investigation was financially supported by the project funded by the Polish National Center for Research and Development (Project V4-Korea/2/2018)

